

ship 18/02

Dart Aerospace Ltd.

8

Date: Wednesday, 2/6/2008 10:24:27 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUBBLE WINDOW KIT. RH
Job Number	: 37242		
Estimate Number	: 12240		
P.O. Number	:	Part Number	: D044713014
This Issue	: 2/6/2008 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 30058	Material	:
Written By	:	Due Date	: 2/18/2008 Qty: 2 Um: Each
Checked & Approved By	: <u>KS 08 02 06</u>		
Comment	: Est Rev:A 05.03.22 New issue KJ/JLM Est Rev:A 06-07-03 As per DSI 9329 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



KS 08.02.07 (2)

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D044-713-014 & DSI 9329 CHG002

08/02/07

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2126	Seal
-----	-------	------



Comment: Qty.: 1.0000 f(s)/Unit Total : 2.0000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2126-0903 Seal

1335251

50

4.0	D32692	Bubble Window, RH R44
-----	--------	-----------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bubble Window, RH R44

Pick: Packing Kit

Qty Part Number Description

1 D3269-2 Bubble Window, RH

Batch

133559

50

5.0	D33121	Placard
-----	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Placard

Pick: Packing Kit

Qty Part Number Description Batch

1337490

PC 8/2/07 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 08/01/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/6/2008 10:24:28 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUBBLE WINDOW KIT. RH

Job Number: 37242

Part Number: D044713014

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 D3312-1 Placard
1 DT8720 TEMPLATE

NEVA *10/1/19* (2)

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



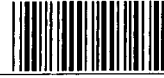
Comment: INSPECT 100% KITS FOR COMPLETENESS

10/1/19 (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-713-014

Location: _____

PPP Rev: *B*

10/1/19 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/1/19 (2)

Job Completion



10/1/19

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries